

Work Order ID 158440***158440***

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Wednesday, March 22, 2017 2:18:22 PM

Item ID: D3833-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Lid End)

Start Date: 3/27/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/28/2017 Req'd Qty: 4.00

4

Customer:

Reference: SCHEDULED

Run Start ***NR1***

Approvals: Process Plan:

Date: MAR 22 2017 Tooling:

Date:

Stop ***NR2***

QC:

Date: SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3833

B

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.32

FLOW CNC Waterjet

1-Cut as per Dwg D3833

Dwg Rev: BProg Rev: B

2-Deburr if necessary

4 PR 17/03/25

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.04

Quality Control

4 PR 17/03/25

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N900040100

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Run Start *NR1*

Approvals: Process Plan: Date: Tooling: Date:

Stop *NR2*

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120						4			DAS 38 9-89
QC	Memo	0.08							MAR 27 2017
Quality Control									
130	Identify as per dwg & Stock Location: WA006	0.00							
130						4			DAS 38 9-89
Packaging	Memo	0.04							MAR 27 2017
Packaging	LOCATION WA006								
140	QC21- Final Inspection - Work Order Release	0.00							
140									17/3/21 dg
QC	Memo	0.40							
Quality Control									

DAS
21
9-89

MAR 27 2017

MAR 27 2017

Picklist Print

Page 1

Wednesday, March 22, 2017 2:18:27 PM

Work Order ID: 158440

158440

Parent Item: D3833-7

D3833-7

Parent Item Name: Mesh (Lid End)

Start Date: 3/27/2017

Required Date: 3/28/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased			No	100	sf	244.5000	0.803	3.381053			

M304EX0 75-16F

Expanded Metal Flat SS

**

PR 17/03/25

Location

Loc Qty

Loc Code

WA004

244.5

M136991

244.5

S

8 7 6 5 4 3 2 1

D
C
B
A

D
C
B
A

D3833-3 MESH, LID END

△ D3833-7 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 158440 MW

1703-22

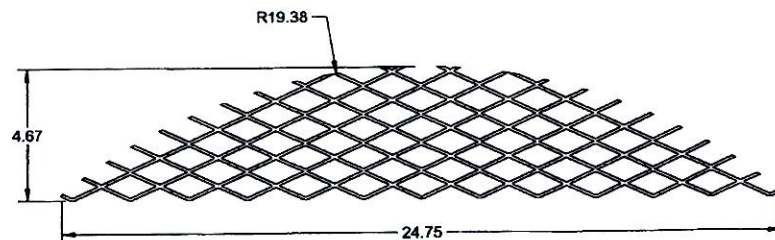
RELEASED
2012-07-16
MP

NOTES:

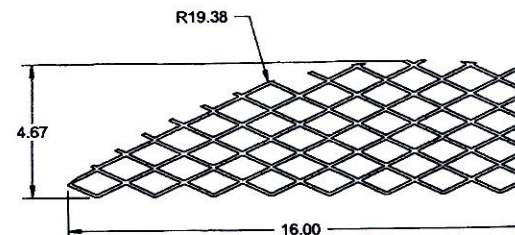
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3833-1 = 0.30 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs; D3833-7 = 0.30 lbs

B	ADD D3833-7. REASON: PAR10-50.	MB	12.05.30
A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3833	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
DATE		12.05.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR REPRODUCTION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

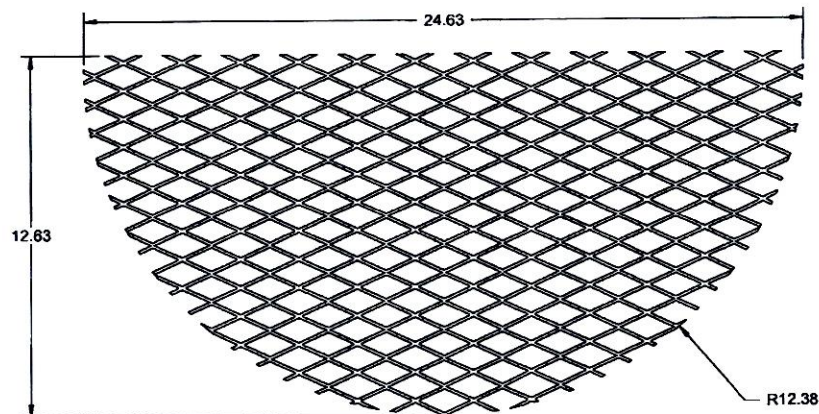
8 7 6 5 4 3 2 1



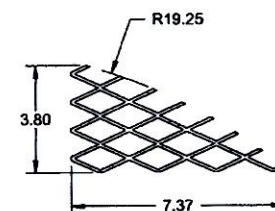
D3833-7 MESH, LID END



D3833-3 MESH, LID END



D3833-1 MESH, BASE END FACE



D3833-5 MESH, LID END

RELEASED
2012-07-16

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3833	REV. B
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
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